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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/487,688	01/19/2000	Daniel A Schoch	M-181	3451
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RANDALL J. KNUTH P.C.			EXAMINER	
3510-A STELLHORN ROAD FORT WAYNE, IN 46815-4631			. KIM, PAUI	
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			2857	
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Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)
Office Action Summary		09/487,688	SCHOCH, DANIEL A
		Examiner	Art Unit
		Paul L Kim	2857
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet	with the correspondence address
THE - Exte after - If the - If NC - Failu - Any	ORTENED STATUTORY PERIOD FOR REPL'MAILING DATE OF THIS COMMUNICATION. nsions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period was the property of the period for reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may y within the statutory minimum of t will apply and will expire SIX (6) M s. cause the application to become	a reply be timely filed hirty (30) days will be considered timely. ONTHS from the mailing date of this communication. ABANDONED (35 U.S.C. & 133)
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1)⊠ 2a)⊟	Responsive to communication(s) filed on $\underline{26 N}$ This action is FINAL . 2b) \boxtimes Th		
3)□	,	is action is non-final.	anthorn areas where are to the
•—	Since this application is in condition for allowatelosed in accordance with the practice under ton of Claims	Ex parte Quayle, 1935 (natters, prosecution as to the merits is C.D. 11, 453 O.G. 213.
4)[Claim(s) <u>1-43</u> is/are pending in the application	l.	
	4a) Of the above claim(s) is/are withdraw	wn from consideration.	
5)[Claim(s) is/are allowed.		
6)⊠	Claim(s) <u>1-43</u> is/are rejected.		
7)	Claim(s) is/are objected to.		
8)[Claim(s) are subject to restriction and/or	r election requirement.	·
Applicati	on Papers		
9) 🗌 -	The specification is objected to by the Examiner	r.	
10) 🔲 🗀	The drawing(s) filed on is/are: a)□ accep	oted or b) objected to by	the Examiner.
—	Applicant may not request that any objection to the		• •
11)[The proposed drawing correction filed on	,	disapproved by the Examiner.
40)[] 7	If approved, corrected drawings are required in rep	•	
	The oath or declaration is objected to by the Exa	amıner.	
_	nder 35 U.S.C. §§ 119 and 120		
	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C	. § 119(a)-(d) or (f).
a)[☐ All b)☐ Some * c)☐ None of:		
	1. Certified copies of the priority documents		
	Certified copies of the priority documents		· ·
	 Copies of the certified copies of the priori application from the International Bur ee the attached detailed Office action for a list of 	eau (PCT Rule 17.2(a))	
	cknowledgment is made of a claim for domestic	•	
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2) 🔲 Notice	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice o	v Summary (PTO-413) Paper No(s) f Informal Patent Application (PTO-152)
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U.S. Patent and Trademark Office PTO-326 (Rev. 04-01)

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-5, 7, 8, 11-19, and 23-43 are rejected under 35 U.S.C. 103(a) as being unpatentable over Haseley et al and Canada et al.

With regard to claim 1, Haseley et al teaches a machine analyzer comprising a signal generator (col. 3, lines 34-35), a signal conditioner connected to the generator for calculating a value form the signal (col. 3, lines 35-40), a display (fig. 1, part 42), and a control unit configured to control the machine in accordance with generated signals (col. 4, lines 20-26).

Haseley et al teaches measuring vibration of machines in general (abstract) but does not specifically teach measuring signals of *press* machines being monitored.

Canada et al (US 5,870,699) teaches a vibration measuring system that monitors vibration data of press machines (col. 1, lines 54-57). Since Haseley et al and Canada et al both monitor vibration of machine equipment, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al et al, so that press machine vibrations are monitored, as taught by Canada et al, in order to expand the versatility of the system.

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With regard to claims 2, 3, 5, and 23, Haseley et al teaches the signal generator being an accelerometer and the accelerometer measuring machine conditions and creating a signal (col. 3, lines 24-26).

With regard to claim 4, Haseley et al teaches the signal generator being attached to the machine (col. 3, lines 27-32).

With regard to claim 7, Haseley et al does not teach the signal conditioner further conditioning the calculated value with an RMS to DC voltage converter. Canada et al teaches the signal conditioner converting RMS to DC voltage (col. 11, lines 59-61). It would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al, so that the conditioner includes an RMS to DC voltage converter, as taught by Canada et al, in order to produce a signal that is more easily processed by the electronic circuitry.

With regard to claim 8, Haseley et al teaches a display for displaying calculated voltage values (fig. 1, part 42).

With regard to claims 11 and 12, Haseley et al teaches a switch being used for selecting calculated values (col. 5, lines 17-21).

With regard to claims 13, 14, and 24, Haseley et al teaches the control unit further comprising a means for controlling machine function in response to calculated values from the signal conditioner (col. 4, lines 14-19).

With regard to claim 15, Haseley et al teaches the controller processing vibration severity versus time calculation (col. 7, lines 14-20).

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With regard to claims 16, 25, and 26, Haseley et al teaches an alarm signal generator (col. 4, lines 23-25).

With regard to claims 17 and 27, Haseley et al teaches a data storage device (fig. 1, part 38).

With regard to claims 18 and 28, Haseley et al teaches a modem for transmitting calculated values (col. 4, lines 34-37).

With regard to claim 19, Haseley et al teaches a machine condition measuring device comprising an accelerometer (col. 3, lines 24-26), a signal processing means (fig. 1, part 20) further comprising an acceleration processing means (col. 3, lines 35-41), a velocity processing means (col. 2, lines 64-65), a display (fig. 1, part 42), a switch (col. 5, lines 17-21), and a control unit configured to control the machine in accordance with generated signals (col. 4, lines 20-26).

Haseley et al teaches measuring vibration of machines in general (abstract) but does not specifically teach measuring signals of *press* machines being monitored.

Canada et al (US 5,870,699) teaches a vibration measuring system that monitors vibration data of press machines (col. 1, lines 54-57). Since Haseley et al and Canada et al both monitor vibration of machine equipment, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al et al, so that press machine vibrations are monitored, as taught by Canada et al, in order to expand the versatility of the system.

Haseley et al also does not teach calculating displacement values for the machine. Canada et al teaches the vibration measuring system measuring a

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displacement value (col. 6, lines 13-16). Since Haseley et al and Canada et al both monitor vibration of machine equipment, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al, so that machine displacement values are calculated, as taught by Canada et al, in order to measure different aspects of machine performance.

With regard to claim 29, Haseley et al teaches monitoring a machine comprising generating a machine vibration severity zone chart (fig. 3a, part 84 & col. 7, lines 35-45), monitoring the vibration severity (col. 7, lines 33-35), outputting the severity data (fig. 1, part 42), and controlling the machine in accordance with the monitored vibration severity (col. 4, lines 20-26).

Haseley et al teaches measuring vibration of machines in general (abstract) but does not specifically teach measuring signals of *press* machines being monitored.

Canada et al (US 5,870,699) teaches a vibration measuring system that monitors vibration data of press machines (col. 1, lines 54-57). Since Haseley et al and Canada et al both monitor vibration of machine equipment, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al et al, so that press machine vibrations are monitored, as taught by Canada et al, in order to expand the versatility of the system.

With regard to claims 30, 36, and 40, Haseley et al et al teaches a machine analyzer comprising: a machine vibration monitoring apparatus being operatively coupled to the machine sensor assembly (fig. 1, part 12), the monitoring apparatus

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comprising a processor to process sensor signals (fig. 1, part 20) and a controller coupled to the processor configured to control the machine (col. 4, lines 20-26).

Haseley et al teaches measuring vibration of machines in general (abstract) but does not specifically teach measuring signals of *press* machines being monitored. Canada et al (US 5,870,699) teaches a vibration measuring system that monitors vibration data of press machines (col. 1, lines 54-57). Since Haseley et al and Canada et al both monitor vibration of machine equipment, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al et al, so that press machine vibrations are monitored, as taught by Canada et al, in order to expand the versatility of the system.

With regard to claim 31, Haseley et al teaches the controller configured to control the machine in accordance with processed sensor signals (col. 4, lines 20-26).

With regard to claims 32, 33, and 37, Haseley et al teaches the processor configured to generate an acceleration measurement (col. 3, lines 24-26) and a velocity measurement (col. 2, lines 64-65).

With regard to claims 34, 38, and 42, Haseley et al teaches a display coupled to the processor (fig. 1, part 42).

With regard to claims 35, 39, and 41, Haseley et al teaches the monitoring apparatus defining a built-in element of the machine (col. 5, lines 35-41).

With regard to claim 43, Haseley et al teaches performing an alarm notification task (col. 4, lines 23-25)

3. Claim 6 rejected under 35 U.S.C. 103(a) as being unpatentable over Haseley et al and Canada et al in view of Kurihara.

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Haseley et al teaches the machine vibration system conditioning the vibration data by a signal filter (fig. 1, part 17), but does not teach conditioning the calculated value by a peak-to-peak detector. Kurihara teaches a machine vibration detector that conditions a signal by a peak-to-peak detector (col. 15, lines 55-60 & fig. 18, lines 41-43). It would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al et al, so that the conditioner includes a peak-to-peak detector, as taught by Kurihara, in order to sum the absolute values of positive and negative voltages.

4. Claims 9, 10, and 20-22 rejected under 35 U.S.C. 103(a) as being unpatentable over Haseley et al and Canada et al in view of Bevill et al.

Haseley et al teaches the display indicating vibration data severity zone system (fig. 3a, part 84), but does not teach the display having a vibration zone system using *LEDs* to indicate vibration severity. Bevill et al teaches a voltage measuring system for a network, that uses color coded LEDs to indicate network quality (col. 4, lines 25-30). It would have been obvious to one of ordinary skill in the art, at the time of the invention, to modify Haseley et al, so that machine vibration condition is indicated by LEDs, as aught by Bevill et al, in order to more easily indicate machine condition to the user.

Response to Arguments

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5. Applicant's arguments with respect to claims 1-43 have been considered but are moot in view of the new ground(s) of rejection.

With regard to arguments that each of the references do not teach all of the limitations of the claim, one cannot show non-obviousness by attacking references individually where the rejections are based on combinations of references (In re Keller, 208 USPQ 871 (CCPA 1981).

In response to arguments on page 5, it has been held that making an old device portable or movable without producing any new and unexpected result involves only routine skill in the art. In re Lindberg, 93 USPQ 23 (CCPA 1952).

Conclusion

- 6. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Huang et al and Swint both teach a device for collecting vibration data of machines.
- 7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Paul Kim whose telephone number is 703-305-7468. The examiner can normally be reached on Monday-Thursday 10:00-7:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Marc Hoff can be reached on 703-308-1677. The fax phone numbers for the organization where this application or proceeding is assigned are 703-746-4440 for regular communications and for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0956.

PK January 29, 2003

MARC S. HOFF
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